



- GENERAL NOTES:**
1. ALL HARDWARE TO BE PASSIVATED OR PLATED FOR CORROSION PROTECTION.
 2. COLOUR OF GRINDER MOTOR HOUSING TO BE BLACK
 3. TORQUES:
 - AT PINION T=6 Nm
 - ITEM 1: T=2 Nm
 - ITEM 2: T=16 Nm
 - ITEM 5: T=6 Nm
 - ITEM 44 T=6 Nm
 4. LOCTITE 262 APPLIED AT: ITEM 5 ON THREAD HOLES ALL POSITION BETWEEN ITEMS 12, 17, 41
 5. LUBRICATE GEAR COMPARTMENT WITH, HIGH TEMPERATURE GREASE "CASTROL APXT", VOLUME=15-20ccm
 6. BELT TENSION: SET UP WITH MAX. DEFLECTION OF 3mm AT LATERAL FORCE OF 25N

AS160
PRODUCTION GENERAL ASSEMBLY
 DWG No.: TPTR_7001_4c