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# PRODUCT DATASHEET

## WASHERED SUPERTEK 7

### Product Details

Designed for:	<i>Fixing steel to steel</i>
Head style:	<i>Hexagonal</i>
Drive bit:	<i>5/16" hexagonal</i>
Drill point:	<i>Tek 7 spiral point</i>
Thread form:	<i>Single, 24 threads per inch fine thread 'V' fluted</i>
Coating:	<i>1000hr Evoshield®</i>
Shank material:	<i>Carbon steel</i>
Material grade:	<i>AISI C1022</i>
Recommended drill speed:	<i>1500-2500 RPM</i>
Steel thickness:	<i>3.5 – 18.5mm</i>



### SuperTek 7 Range – For Heavy Steel

Product Code	Size	Washer	Effective thread length	Drilling capacity
TSBW5.5-50-7	5.5x50mm	16mmø bonded EPDM	FULLY THREADED	3.5-18.5mm

### Technical Data

Hardness Rating (Vickers scale)		
Diameter	Surface Hardness	Core Hardness
5.5mm	372.0HV	580.0HV

Ultimate Mechanical Performance		
Diameter	Tensile Strength	Shear Strength
5.5mm	13.9kN	10.3kN

Tek 7 range – Unfactored pull out values							
Diameter	Drill point	Steel Thickness					
		4.0mm	6.0mm	8.0mm	10.0mm	15.0mm	18.0mm
5.5mm	Tek 7	4.1kN	6.9kN	11.3kN	13.5kN	16.6kN	19.7kN

**NOTE:** The results expressed in the datasheet are taken as mean loads from a range of empirical tests and are ultimate unfactored loads. Each specifier or end user should make his/ her own decision on what safety factors to use relevant to their design application (such as BS 5950, EN 1991, etc).  
 Errors and Omissions Excepted.



# ABOUT OUR TESTING



All test results were derived from empirical testing performed by ETAS (Evolution Testing & Analytical Services), a UKAS (United Kingdom Accreditation Service) accredited testing laboratory (Accreditation No. 7485). The following tests were performed to the following standards.



**7485**

## Testing Procedures

Test/ Parameter	Standard/ Method/ Procedure
Ultimate Tensile	<b>ISO 6892-1: 2009</b> <i>"Metallic materials – tensile testing – Part 1: Method of test at room temperature".</i>
Ultimate Shear	<b>MIL-STD-1312-13</b> <i>"Military Standard: Fastener test method (Method 13) Double shear test".</i>
Pull Out (Withdrawal Force)	<b>EN 14566: 2009</b> <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".</i>
Pull Over	<b>EN 14592: 2008</b> <i>"Timber structures. Dowel type fasteners. Requirements".</i>
Hardness	<b>ISO 650 7-1: 2005</b> <i>"Metallic materials – Vickers hardness test – Part 1: Test method".</i>
Corrosion Resistance	<b>EN ISO 9227: 2012</b> <i>"Corrosion tests in artificial atmospheres. Salt spray tests".</i>
Drilling Time Test	<b>EN 14566: 2009</b> <i>"Mechanical fasteners for gypsum plasterboard systems. Definitions, requirements and test methods".</i>

### Laboratory Contact Details

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