



SAFETY DATA SHEET

EVO-STIK TX 528 ADHESIVE

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME EVO-STIK TX 528 ADHESIVE
 PRODUCT NO. 657502, 657700
 SUPPLIER BOSTIK LIMITED
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2 HAZARDS IDENTIFICATION

Highly flammable. Vapours may cause drowsiness and dizziness. Irritating to skin. Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

CLASSIFICATION (1999/45) Xi;R38. F;R11. N;R51/53. R67.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content %	Classification (67/548/EEC)
BUTANONE	201-159-0	78-93-3	5-10%	F;R11 Xi;R36 R66 R67
CYCLOHEXANE	203-806-2	110-82-7	10-30%	F;R11 Xn;R65 Xi;R38 R67 N;R50/53
ETHYL ACETATE	205-500-4	141-78-6	1-5%	F;R11 Xi;R36 R66 R67
HEXANE-norm	203-777-6	110-54-3	< 1%	F;R11 Repr. Cat. 3;R62 Xn;R48/20,R65 Xi;R38 R67 N;R51/53
NAPHTHA (PETROLEUM), HYDRODESULFURIZED LIGHT, DEAROMATIZED; <0.1% BENZENE	295-434-2	92045-53-9	10-30%	Xn;R65. Xi;R38. F;R11. N;R51/53. R67.
NAPHTHA (PETROLEUM), HYDROTREATED LIGHT, <0.1% BENZENE	265-151-9	64742-49-0	5-10%	Xn;R65. Xi;R38. F;R11. N;R51/53. R67.
PROPAN-2-OL	200-661-7	67-63-0	< 1%	F;R11 Xi;R36 R67
ROSIN	232-475-7	8050-09-7	< 1%	R43

The Full Text for all R-Phrases is Displayed in Section 16

4 FIRST-AID MEASURES

INHALATION

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention.

INGESTION

DO NOT induce vomiting. Get medical attention immediately.

SKIN CONTACT

Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above. Get medical attention if irritation persists after washing.

EYE CONTACT

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

Fire can be extinguished using: Foam, carbon dioxide or dry powder.

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SPECIAL FIRE FIGHTING PROCEDURES

Fight advanced or massive fires from safe distance or protected location. Keep run-off water out of sewers and water sources. Dike for water control. Ventilate closed spaces before entering them. Keep up-wind to avoid fumes.

UNUSUAL FIRE & EXPLOSION HAZARDS

May travel considerable distance to source of ignition and flash back. Heat may cause the containers to explode. Solvent vapours may form explosive mixtures with air. Vapours are heavier than air and may spread near ground to sources of ignition.

SPECIFIC HAZARDS

Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

PROTECTIVE MEASURES IN FIRE

Wear self contained breathing apparatus

6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

In case of inadequate ventilation, use respiratory protection. Use protective gloves, goggles and suitable protective clothing. Avoid inhalation of vapours and contact with skin and eyes. Provide adequate ventilation.

ENVIRONMENTAL PRECAUTIONS

Prevent entry into drains.

SPILL CLEAN UP METHODS

Absorb with sand or other inert absorbent. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Keep away from heat, sparks and open flame. Avoid spilling, skin and eye contact. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

STORAGE PRECAUTIONS

Flammable/combustible - Keep away from oxidisers, heat and flames. Ground container and transfer equipment to eliminate static electric sparks. Store at moderate temperatures in dry, well ventilated area.

STORAGE CLASS

Flammable liquid storage.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	STD	TWA - 8 Hrs		STEL - 15 Min		Notes
BUTANONE	WEL	200 ppm(Sk)	600 mg/m ³ (Sk)	300 ppm(Sk)	899 mg/m ³ (Sk)	
CYCLOHEXANE	WEL	100 ppm	350 mg/m ³	300 ppm	1050 mg/m ³	
ETHYL ACETATE	WEL	200 ppm		400 ppm		
HEXANE-norm	WEL	20 ppm	72 mg/m ³			
PROPAN-2-OL	WEL	400 ppm	999 mg/m ³	500 ppm	1250 mg/m ³	

WEL = Workplace Exposure Limit.

INGREDIENT COMMENTS

WEL = Workplace Exposure Limits

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Explosion-proof general and local exhaust ventilation.

RESPIRATORY EQUIPMENT

Respiratory protection must be used if air contamination exceeds acceptable level. Wear mask supplied with: Gas cartridge suitable for organic substances.

HAND PROTECTION

Protective gloves must be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile.

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EYE PROTECTION

Wear splash-proof eye goggles to prevent any possibility of eye contact.

OTHER PROTECTION

Wear appropriate clothing to prevent repeated or prolonged skin contact.

HYGIENE MEASURES

Wash promptly if skin becomes contaminated. Wash at the end of each work shift and before eating, smoking and using the toilet.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE	Liquid
COLOUR	Light (or pale) Brown
ODOUR	Characteristic
FLASH POINT (°C)	-15

10 STABILITY AND REACTIVITY

STABILITY

Avoid: Heat, sparks, flames.

11 TOXICOLOGICAL INFORMATION

INHALATION

Drowsiness, dizziness, disorientation, vertigo.

SKIN CONTACT

Prolonged contact may cause dryness of the skin.

EYE CONTACT

Irritating to eyes.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

Dangerous for the environment: May cause long-term adverse effects in the aquatic environment. Contamination of the terrestrial and aquatic environments should be avoided

13 DISPOSAL CONSIDERATIONS

GENERAL INFORMATION

Waste is classified as hazardous waste. Disposal to licensed waste disposal site in accordance with the local Waste Disposal Authority.

DISPOSAL METHODS

Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION



PROPER SHIPPING NAME	ADHESIVES (CYCLOHEXANE)
UN NO. ROAD	1133
ADR CLASS NO.	3
ADR CLASS	Class 3: Flammable liquids.
ADR PACK GROUP	III
TUNNEL RESTRICTION CODE	(D/E)
HAZARD No. (ADR)	30
ADR LABEL NO.	3
HAZCHEM CODE	•3YE
UN NO. SEA	1133
IMDG CLASS	3

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IMDG PACK GR.	III
EMS	F-E, S-D
UN NO. AIR	1133
AIR CLASS	3
AIR PACK GR.	III

15 REGULATORY INFORMATION

LABELLING



Irritant



Highly Flammable



Dangerous for the environment

RISK PHRASES

R11	Highly flammable.
R38	Irritating to skin.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.

SAFETY PHRASES

S2	Keep out of the reach of children.
S9	Keep container in a well-ventilated place.
S16	Keep away from sources of ignition - No smoking.
S24	Avoid contact with skin.
S29/56	Do not empty into drains, dispose of this material and its container at hazardous or special waste collection point.
S36/37/39	Wear suitable protective clothing, gloves and eye/face protection.
S46	If swallowed, seek medical advice immediately and show this container or label.
S51	Use only in well-ventilated areas.
S61	Avoid release to the environment. Refer to special instructions/safety data sheets.
P14	Contains ROSIN. May produce an allergic reaction.

STATUTORY INSTRUMENTS

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

APPROVED CODE OF PRACTICE

Classification and Labelling of Substances and Preparations Dangerous for Supply.

GUIDANCE NOTES

Workplace Exposure Limits EH40. CHIP for everyone HSG(108). Introduction to Local Exhaust Ventilation HS(G)37.

16 OTHER INFORMATION

GENERAL INFORMATION

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

INFORMATION SOURCES

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

REVISION COMMENTS

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

ISSUED BY

Approved LJ

REVISION DATE November 2009

REV. NO./REPL. SDS GENERATED 6

DATE January 2006

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RISK PHRASES IN FULL

R48/20	Harmful: danger of serious damage to health by prolonged exposure through inhalation.
R65	Harmful: may cause lung damage if swallowed.
R11	Highly flammable.
R36	Irritating to eyes.
R38	Irritating to skin.
R43	May cause sensitisation by skin contact.
R62	Possible risk of impaired fertility.
R66	Repeated exposure may cause skin dryness or cracking.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.
R50/53	Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.