



SAFETY DATA SHEET

EVO-STIK 528 CONTACT ADHESIVE

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME	EVO-STIK 528 CONTACT ADHESIVE
PRODUCT NO.	805200, 805507, 805705, 805729, 805910
SUPPLIER	BOSTIK LIMITED COMMON ROAD STAFFORD STAFFORDSHIRE ST16 3EH +44 1785 272625 +44 1785 272650 (24 HOUR) sds.uk@bostik.com

2 HAZARDS IDENTIFICATION

Highly flammable. Vapours may cause drowsiness and dizziness. Irritating to eyes and skin. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

CLASSIFICATION (1999/45) Xi;R36/38. F;R11. R52/53, R67.

3 COMPOSITION/INFORMATION ON INGREDIENTS

Name	EC No.	CAS-No.	Content	Classification (67/548)
ACETONE	200-662-2	67-64-1	10-30%	F;R11 Xi;R36 R66 R67
BUTANONE	201-159-0	78-93-3	10-30%	F;R11 Xi;R36 R66 R67
ETHYL ACETATE	205-500-4	141-78-6	10-30%	F;R11 Xi;R36 R66 R67
NAPHTHA (PETROLEUM), HYDRODESULFURIZED LIGHT, DEAROMATIZED; <0.1% BENZENE	295-434-2	92045-53-9	10-30%	Xn;R65. Xi;R38. F;R11. N;R51/53. R67.
NAPHTHA (PETROLEUM), HYDROTREATED LIGHT, <0.1% BENZENE	265-151-9	64742-49-0	5-10%	Xn;R65. Xi;R38. F;R11. N;R51/53. R67.
ROSIN	232-475-7	8050-09-7	< 1%	R43
XYLENE	215-535-7	1330-20-7	5-10%	R10 Xn;R20/21 Xi;R38

The Full Text for all R-Phrases are Displayed in Section 16

4 FIRST-AID MEASURES

INHALATION

Remove victim immediately from source of exposure. Move the exposed person to fresh air at once. Get medical attention.

INGESTION

DO NOT induce vomiting. Get medical attention immediately.

SKIN CONTACT

Promptly wash contaminated skin with soap or mild detergent and water. Promptly remove clothing if soaked through and wash as above. Get medical attention if irritation persists after washing.

EYE CONTACT

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

Fire can be extinguished using: Foam, carbon dioxide or dry powder.

SPECIFIC HAZARDS

Toxic gases/vapours/fumes of: Carbon dioxide (CO₂). Carbon monoxide (CO).

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6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Follow precautions for safe handling described in this safety data sheet. Take precautionary measures against static discharges.

SPILL CLEAN UP METHODS

Stop leak if possible without risk. Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Keep away from heat, sparks and open flame. Avoid spilling, skin and eye contact. Ventilate well, avoid breathing vapours. Use approved respirator if air contamination is above accepted level.

STORAGE PRECAUTIONS

Flammable/combustible - Keep away from oxidisers, heat and flames. Ground container and transfer equipment to eliminate static electric sparks. Store at moderate temperatures in dry, well ventilated area.

STORAGE CLASS

Flammable liquid storage.

8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Name	Std	TWA - 8 hrs		STEL - 15 min		Notes
ACETONE	WEL	500 ppm	1210 mg/m ³	1500 ppm	3620 mg/m ³	
BUTANONE	WEL	200 ppm(Sk)	600 mg/m ³ (Sk)	300 ppm(Sk)	899 mg/m ³ (Sk)	
ETHYL ACETATE	WEL	200 ppm		400 ppm		
XYLENE	WEL	50 ppm(Sk)	220 mg/m ³ (Sk)	100 ppm(Sk)	441 mg/m ³ (Sk)	

WEL = Workplace Exposure Limit.

INGREDIENT COMMENTS

WEL = Workplace Exposure Limits

PROTECTIVE EQUIPMENT



ENGINEERING MEASURES

Explosion-proof general and local exhaust ventilation.

RESPIRATORY EQUIPMENT

Respiratory protection must be used if air contamination exceeds acceptable level. Wear mask supplied with: Gas cartridge suitable for organic substances.

HAND PROTECTION

Protective gloves must be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile.

EYE PROTECTION

Wear splash-proof eye goggles to prevent any possibility of eye contact.

OTHER PROTECTION

Wear appropriate clothing to prevent repeated or prolonged skin contact.

HYGIENE MEASURES

Wash promptly if skin becomes contaminated. Wash at the end of each work shift and before eating, smoking and using the toilet.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE

Liquid

COLOUR

Yellowish

ODOUR

of solvents

SOLUBILITY

Insoluble in water

RELATIVE DENSITY

0.84

FLASH POINT (°C)

- 20

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10 STABILITY AND REACTIVITY

STABILITY

Avoid: Heat, sparks, flames.

11 TOXICOLOGICAL INFORMATION

INHALATION

Drowsiness, dizziness, disorientation, vertigo.

SKIN CONTACT

Irritating to skin.

EYE CONTACT

Irritating to eyes.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

The product contains a substance which may have adverse effects on waste water treatment processes.

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION



UK ROAD CLASS	3		
PROPER SHIPPING NAME	ADHESIVES		
UN NO. ROAD	1133	UK ROAD PACK GR.	III
ADR CLASS NO.	3	ADR CLASS	Class 3: Flammable liquids.
ADR PACK GROUP	III	TUNNEL RESTRICTION CODE	(D/E)
HAZARD No. (ADR)	30	ADR LABEL NO.	3
HAZCHEM CODE	3YE	CEFIC TEC(R) NO.	30GF1-III, 30GF1-sp
RID CLASS NO.	3	RID PACK GROUP	III
UN NO. SEA	1133	IMDG CLASS	3
IMDG PACK GR.	III	EMS	F-E, S-D
UN NO. AIR	1133	AIR CLASS	3
AIR PACK GR.	III		

15 REGULATORY INFORMATION

LABELLING



Irritant



Highly Flammable

RISK PHRASES

R11	Highly flammable.
R36/38	Irritating to eyes and skin.
R52/53	Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.

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SAFETY PHRASES

S2	Keep out of the reach of children.
S9	Keep container in a well-ventilated place.
S16	Keep away from sources of ignition - No smoking.
S26	In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
S36/37/39	Wear suitable protective clothing, gloves and eye/face protection.
S46	If swallowed, seek medical advice immediately and show this container or label.
S51	Use only in well-ventilated areas.
S56	Dispose of this material and its container to hazardous or special waste collection point.
P14	Contains ROSIN. May produce an allergic reaction.

EU DIRECTIVES

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC.

STATUTORY INSTRUMENTS

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

APPROVED CODE OF PRACTICE

Safety Data Sheets for Substances and Preparations. Classification and Labelling of Substances and Preparations Dangerous for Supply.

GUIDANCE NOTES

Workplace Exposure Limits EH40. Introduction to Local Exhaust Ventilation HS(G)37. CHIP for everyone HSG(108).

16 OTHER INFORMATION

GENERAL INFORMATION

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

INFORMATION SOURCES

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

REVISION COMMENTS

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

ISSUED BY

Approved LJ

REVISION DATE October 2010

REV. NO./REPL. SDS GENERATED 2

DATE June 2009

RISK PHRASES IN FULL

R10	Flammable.
R20/21	Harmful by inhalation and in contact with skin.
R65	Harmful: may cause lung damage if swallowed.
R11	Highly flammable.
R36	Irritating to eyes.
R38	Irritating to skin.
R43	May cause sensitisation by skin contact.
R66	Repeated exposure may cause skin dryness or cracking.
R51/53	Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
R67	Vapours may cause drowsiness and dizziness.