



INSTRUCTIONS FOR  
**SOLVENT TRANSFER PUMP 205LTR DRUM**  
 MODEL NO: **TP99/205.V3**

Thank you for purchasing a Sealey product. Manufactured to a high standard, this product will, if used according to these instructions, and properly maintained, give you years of trouble free performance.

**IMPORTANT:** PLEASE READ THESE INSTRUCTIONS CAREFULLY. NOTE THE SAFE OPERATIONAL REQUIREMENTS, WARNINGS & CAUTIONS. USE THE PRODUCT CORRECTLY AND WITH CARE FOR THE PURPOSE FOR WHICH IT IS INTENDED. FAILURE TO DO SO MAY CAUSE DAMAGE AND/OR PERSONAL INJURY AND WILL INVALIDATE THE WARRANTY. KEEP THESE INSTRUCTIONS SAFE FOR FUTURE USE.



Refer to instruction manual



Wear eye protection



Wear protective gloves



Wear protective clothing



No open flames

### 1. SAFETY

- ❑ **WARNING! DO NOT** operate using flammable liquids in a confined space, the area should have adequate ventilation.
- ✓ If pumping flammable liquids, avoid proximity to naked flames or welding operations.
- ✓ Wear appropriate protective clothing when pumping solvents. We recommend eye/face and hand protection, available from your authorised Sealey stockist.
- ✓ Ensure Health & Safety, local authority, and general workshop practice regulations are adhered to when using this equipment.
- ✓ Ensure any spillages are dealt with immediately. Failure to do so could lead to injury.
- ✓ Keep children away from areas where solvents are being used.

### 2. INTRODUCTION

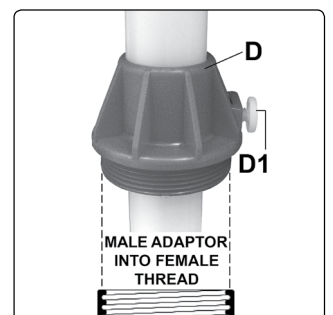
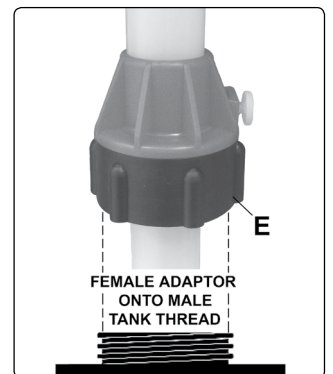
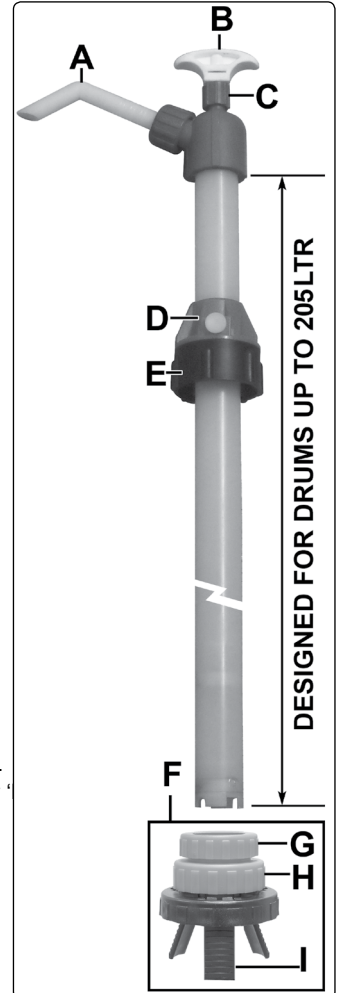
Manufactured from nylon and polypropylene with PTFE seals and features a stainless steel plunger rod. Ready to go self priming pump makes the unit quick and easy to use. Suitable for use with thinners, antifreeze, AdBlue, brake cleaner, detergents, mild acids and gun wash. Universal adaptor (TP99/1) is available for drums fitted with a plastic pouring spout.

### 3. OPERATION

- 3.1. Insert the spout 'A' into the head of the pump and tighten the associated ring nut. Do not overtighten.
- 3.2. If the drum neck has a male (external) thread, keep the adaptors together and screw female adaptor 'E' onto the main thread as shown on the right.
- 3.3. If the drum neck has a female (internal) thread, use adaptor 'D' on its own and screw it into position. See lower right.
- 3.4. Where the tank neck has no thread at all, universal adaptor 'F' can be used. This is not supplied and must be ordered separately (Part no: TP99/1). Remove adaptors D & E. Drop the legs 'I' into the tank neck and rotate the larger ring 'H' clockwise to get the legs to grip the neck internally.
- 3.5. When the adaptor is securely in place insert the main body of the pump and adjust its height and rotation. To secure the pump tighten the thumbscrew 'D1' or ring 'G' as appropriate. The pump will prime within a maximum of four strokes. Do not operate the plunger 'B' to its extreme top position, but operate within a convenient lift height. The amount of discharge per stroke can be controlled by the lift height.

### 4. MAINTENANCE

- 4.1. Keep the pump clean and flush with clean water each time before fitting to a fresh barrel. Note: Nut 'C' should be tight enough to effect a seal on the plunger shaft but not so tight that it locks the shaft. It may also require adjustment according to the fluid being pumped.





#### Environmental Protection

Recycle unwanted materials instead of disposing of them as waste. All tools, accessories and packaging should be sorted, taken to a recycling centre and disposed of in a manner which is compatible with the environment. When the product becomes completely unserviceable and requires disposal, drain off any fluids (if applicable) into approved containers and dispose of the product and the fluids according to local regulations.

**NOTE:** It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

**IMPORTANT:** No liability is accepted for incorrect use of this product.

**WARRANTY:** Guarantee is 12 months from purchase date, proof of which will be required for any claim.



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