

MIG Welding Torch Air Cooled

Model: SP402 & SP402E

SP402 400A Co²/320A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Sizes 0.6mm to 2.0mm
 SP402E 350A Co²/250A Mixed Gases @ 60% Duty Cycle EN60974-7 Wire Sizes 0.6mm to 2.0mm

Torch Packages

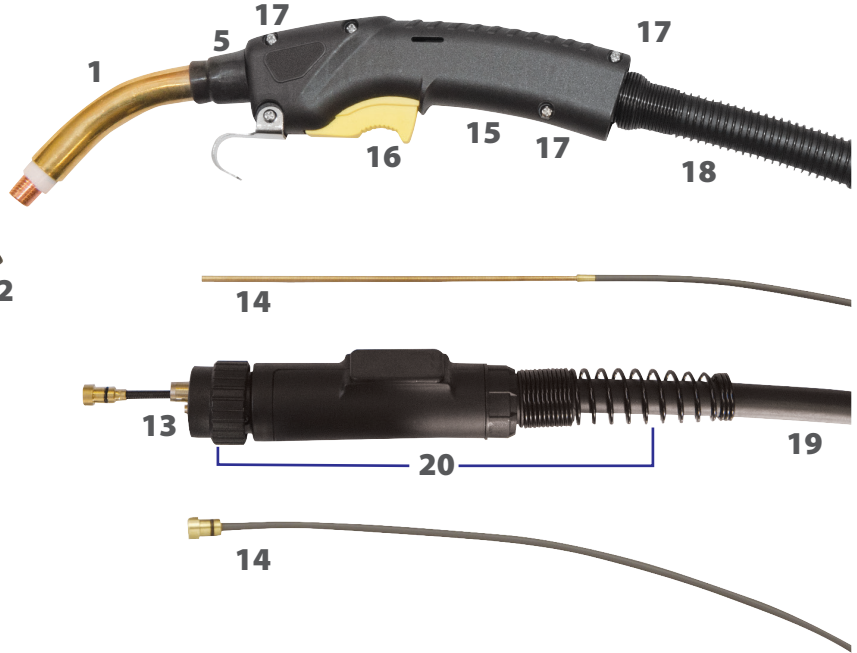
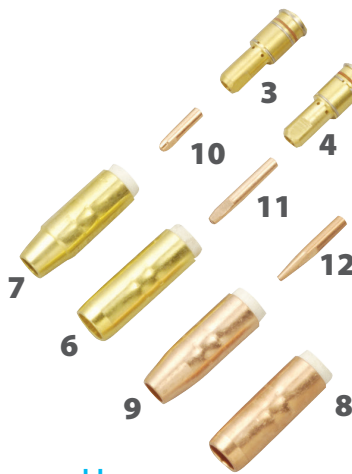
2-4410AE 2-4412AE 2-4415AE
 10ft 12ft 15ft

*Euro Fitting and Bladeswitch

4E410AE 4E412AE 4E415AE

10ft 12ft 15ft

*Euro Fitting and Bladeswitch



Main Consumables

Code	Description	Pack Qty
1 4790	Body Tube	1
2 R4423-R	Cap Rubber	5
R4423	Cap Phenolic	5
3 4435	Head Assy for Short Tips	5
4 4635	Head Assy for Long Tips	5
5 B4780	Insulator for Hexagonal Nut	5
6 4491	Nozzle Brass 3/4" Bore	5
7 4492	Nozzle Brass 1/2" Bore	5
8 4591	Nozzle Copper 3/4" Bore	5
9 4592	Nozzle Copper 1/2" Bore	5

Contact Tips (ECU Standard Short & Long)

10	7497	31mm - 0.6mm Wire	10
	7488	31mm - 0.8mm Wire	10
	7489	31mm - 0.9mm Wire	10
	7496	31mm - 1.0mm Wire	10
	7490	31mm - 1.2mm Wire	10
	7498	31mm - 1.3mm Wire	10
	7491	31mm - 1.6mm Wire	10
11	7492	31mm - 2.0mm Wire	10
	1597	50mm - 0.6mm Wire	10
	1588	50mm - 0.8mm Wire	10
	1589	50mm - 0.9mm Wire	10
	1596	50mm - 1.0mm Wire	10
	1590	50mm - 1.2mm Wire	10
	1598	50mm - 1.3mm Wire	10
	1591	50mm - 1.6mm Wire	10
	1592	50mm - 2.0mm Wire	10

Contact Tips (Pipeline)

Code	Description	Pack Qty
12 4285	Pipeline 0.8mm Wire	10
4281	Pipeline 0.9mm Wire	10
4296	Pipeline 1.0mm Wire	10
4282	Pipeline 1.2mm Wire	10
4283	Pipeline 1.3mm Wire	10

Liners (Steel & PTFE)

13	44110	Steel 0.9-1.2mm Wire x 10ft	1
	44115	Steel 0.9-1.2mm Wire x 15ft	1
	44210	Steel 1.2-1.6mm Wire x 10ft	1
	44215	Steel 1.2-1.6mm Wire x 15ft	1
	44310	Steel 2.0mm Wire x 10ft	1
	44315	Steel 2.0mm Wire x 15ft	1
	14 43115X	PTFE 0.9-1.2mm x 15ft	1
44215X	PTFE 1.6mm x 15ft	1	

Secondary Consumables

15 1780006	Handle	1	
16 5662	Trigger	1	
17 1880004	Handle Screw Kit	1	
18 SP1704	Spring Support	1	
19	4361TE	Cable Assy 10ft for SP352 & SP402E	1
	4362TE	Cable Assy 12ft for SP352 & SP402E	1
	4365TE	Cable Assy 15ft for SP352 & SP402E	1
	4461TE	Cable Assy 10ft for SP402	1
	4462TE	Cable Assy 12ft for SP402	1
	4465TE	Cable Assy 15ft for SP402	1
20 BE8002	Complete Euro Connection Kit c/w Spring Support	1	