



Includes  
MIG torch,  
gas regulator,  
work return lead & clamp

**Key Features**

- Single PCB compact welding inverter
- IGBT MIG/MAG/MMA Multi Process Inverter technology - for the professional user
- Stable arc and reliable performance
- Suitable for 0.6, 0.8 and 1.0mm wire
- Compact size, lightweight and modern design
- Burn back control
- Ideal for production, site work & maintenance
- Reverse polarity
- Can weld electrodes of up to 4mm
- Generator friendly\*\*



**Technical Data**

Input Voltage	AC 230V - 50/60 Hz
I <sub>eff</sub> (A)	21
Input Power (kVA)	8
Voltage Adjustment Range (V)	11 - 28
Current Range (A)	30 - 200
Duty Cycle @ 40°C	200A @ 35%
No-Load Voltage (V)	53
Wire Spool Size	ø 200mm
Efficiency (%)	85
Power Factor	0.7
Protection/Insulation Class	IP21S/F
Dimensions (LxWxH mm)	485 x 185 x 370
Weight (Kg)	12.8

\*5 year warranty subject to product registration \*\*Generators should have regulated output

**Optional**

MMA Leads

Order Code:  
WCS25-3WEL



Shoulder Strap

Order Code:  
JSS-01



Trolley

Order Code:  
JIT-01



Supplied in full  
colour packaging

The power in inverter technology

Innovative welding technology

MMA  
TIG  
PLASMA  
MIG  
ACCESSORIES

MMA  
TIG  
PLASMA  
MIG  
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