



Includes
MIG torch,
5mtr interconnecting cable,
gas regulator,
work return lead & clamp

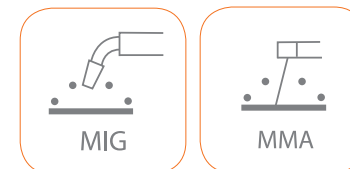
Key Features

- MIG/MAG/MMA IGBT Inverter
- Digital amp and voltmeter
- High duty cycle
- Spot welding feature
- Suitable for 0.6, 0.8 and 1.0mm wire
- Wire inching feature
- Compact portable design
- Includes interconnecting cable
- 2T/4T MMA function

Technical Data

Input Voltage	AC 400V - 50/60 Hz	
I _{eff} (A)	9.1	
Input Power (kVA)	8.4	
Voltage Adjustment Range (V)	14 - 32	
Current Range (A)	MIG 50 - 250	MMA 20 - 220
Duty Cycle @ 40°C	250A @ 60%	
No-Load Voltage (V)	52	
Wire Spool Size	ø 200/300mm	
Efficiency (%)	85	
Power Factor	0.93	
Protection/Insulation Class	IP21S/F	
Dimensions (LxWxH mm)	(Power Source) 510 x 196 x 385 (Wire Feed Unit) 520 x 230 x 380	
Weight (Kg)	35 (52 with trolley)	

*5 year warranty subject to product registration



Optional

Inverter Trolley

Order Code:
JMT-250S



MMA Leads

Order Code:
WCS25-3WEL



The power in inverter technology

Innovative welding technology